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This Fluke product will be free from defects in material and workmanship for two years from the date of purchase. This warranty does not cover fuses, disposable batteries, or damage from accident, neglect, misuse, alteration, contamination, or abnormal conditions of operation or handling. Resellers are not authorized to extend any other warranty on Fluke’s behalf. To obtain service during the warranty period, contact your nearest Fluke authorized service center to obtain return authorization information, then send the product to that Service Center with a description of the problem.

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11/99
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Introduction
The Fluke 323/324/325 Clamp Meters (the Product) measure ac and dc voltage, ac current, resistance, and continuity. The 324 and 325 can also measure capacitance and contact temperature. The 325 can also measure dc current and frequency. Note that the 325 is shown in all of the illustrations. For temperature measurement, you must use the included K-Type Thermocouple.

⚠️⚠️ Warning
Read "Safety Information" before you use the Product.

How to Contact Fluke
To contact Fluke, call one of the following telephone numbers:

- Technical Support USA: 1-800-44-FLUKE (1-800-443-5853)
- Calibration/Repair USA: 1-888-99-FLUKE (1-888-993-5853)
- Canada: 1-800-36-FLUKE (1-800-363-5853)
- Europe: +31 402-675-200

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323/324/325
Users Manual

- Japan: +81-3-3434-0181
- Singapore: +65-6799-5566
- Anywhere in the world: +1-425-446-5500

Or, visit Fluke’s website at www.fluke.com.


To see, print, or download the latest manual supplement, visit

Safety Information

A Warning identifies conditions and procedures that are dangerous to the user. A Caution identifies conditions and procedures that can cause damage to the Product or the equipment under test.

Table 1 tells you about symbols used on the Product and in this manual.

⚠️⚠️Warning

To prevent personal injury, use the Product only as specified, or the protection supplied by the Product can be compromised.
To prevent possible electrical shock, fire, or personal injury:

- Use only correct measurement category (CAT), voltage, and amperage rated probes, test leads, and adapters for the measurement.
- Do not touch voltages > 30 V ac rms, 42 V ac peak, or 60 V dc.
- Carefully read all instructions.
- Hold the Product behind the tactile barrier. See The Clamp Meter, item 1.
- Do not exceed the Measurement Category (CAT) rating of the lowest rated individual component of a Product, probe, or accessory.
- Do not measure current while the test leads are in the input jacks.
- Do not use the Product around explosive gas, vapor, or in damp or wet environments.
- Limit operation to the specified measurement category, voltage, or amperage ratings.
- Do not work alone.
- Do not apply more than the rated voltage, between the terminals or between each terminal and earth ground.
• Comply with local and national safety codes. Use personal protective equipment (approved rubber gloves, face protection, and flame-resistant clothes) to prevent shock and arc blast injury where hazardous live conductors are exposed.
• Replace the batteries when the low battery indicator shows to prevent incorrect measurements.
• The battery door must be closed and locked before you operate the Product.
• Measure a known voltage first to make sure that the Product operates correctly.
• Remove all probes, test leads, and accessories that are not necessary for the measurement.
• Only use probes, test leads, and accessories that have the same measurement category and voltage rating as the Product.
• Keep fingers behind the finger guards on the probes.
Clamp Meter
Safety Information

- Connect the common test lead before the live test lead and remove the live test lead before the common test lead.
- Remove all probes, test leads, and accessories before the battery door is opened.
- Do not use and disable the Product if it is damaged.
- Do not use the Product if it operates incorrectly.
- Do not use test leads if they are damaged. Examine the test leads for damaged insulation, exposed metal. Check test lead continuity.
- Before each use, examine the Product. Look for cracks or missing pieces of the clamp housing. Also look for loose or weakened components. Carefully examine the insulation around the jaws. See The Clamp Meter, item 3.
- Examine the case before you use the Product. Look for cracks or missing plastic. Carefully look at the insulation around the terminals.
- Read all safety Information before you use the Product.
• Remove batteries to prevent battery leakage and damage to the Product if it is not used for an extended period.

• Remove batteries to prevent battery leakage and damage to the Product if it is to be stored above its operating temperature.

⚠️ Caution

To avoid possible damage to the Product or to equipment under test, use a thermocouple rated for the temperatures to be measured. The Product is rated for -10.0 °C to +400.0 °C and 14 °F to 752 °F. The included type-K thermocouple is rated to 260 °C.
## Table 1. Symbols

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
<th>Symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>~</td>
<td>AC (Alternating Current)</td>
<td></td>
<td>Earth ground</td>
</tr>
<tr>
<td>≡</td>
<td>DC (Direct Current)</td>
<td></td>
<td>Do not dispose of this product as unsorted municipal waste. Go to Fluke's website for recycling information.</td>
</tr>
<tr>
<td>≅</td>
<td>AC and DC Current</td>
<td></td>
<td>Conforms to European Union directives.</td>
</tr>
<tr>
<td>⚡️</td>
<td>Hazardous voltage. Risk of electric shock.</td>
<td></td>
<td>This product has been tested to the requirements of CAN/CSA-C22.2 No. 61010-1, second edition, including Amendment 1, or a later version of the same standard incorporating the same level of testing requirements.</td>
</tr>
<tr>
<td>🇦🇺</td>
<td>Conforms to relevant Australian standards.</td>
<td></td>
<td>German certifying body.</td>
</tr>
</tbody>
</table>

Do not dispose of this product as unsorted municipal waste. Go to Fluke's website for recycling information.
<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
<th>Symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>M</td>
<td>Battery</td>
<td>Application around and removal from HAZARDOUS LIVE conductors is permitted.</td>
<td></td>
</tr>
<tr>
<td>CAT III</td>
<td>CAT III equipment is designed to protect against transients in equipment in fixed equipment installations, such as distribution panels, feeders and short branch circuits, and lighting systems in large buildings.</td>
<td>CAT IV</td>
<td>CAT IV equipment is designed to protect against transients from the primary supply level, such as an electricity meter or an overhead or underground utility service.</td>
</tr>
</tbody>
</table>

**Note**

The Measurement Category (CAT) and voltage rating of combinations of test probes, test probe accessories, current clamp accessories, and the Product is the LOWEST rating of individual components.
Clamp Meter
How to Clean the Product

How to Clean the Product

Regularly wipe the case with a damp cloth and weak detergent.

⚠️ Caution

To prevent damage to the Product, do not use abrasives or solvents to clean the Product case.

To clean the Product Jaw:
1. Examine the jaw mating surface to make sure it is clean. If there is unwanted material (including rust), jaw closure will not be correct and there will be measurement errors.
2. Open the jaws and clean the clamp metal ends with a lightly oiled cloth.
Specifications

Electrical Specifications

AC Current (Jaw)
Range
323 ..................................................... 400.0 A
324, 325 ............................................. (40.00, 400.0) A
Resolution
323 ..................................................... 0.1 A
324, 325 ............................................. (0.01, 0.1) A
Accuracy ................................................. 2.0 % ±5 digits (45 – 65 Hz)
................................................. 2.5 % ±5 digits (65 – 400 Hz)

DC Current with Jaw (325)
Range ..................................................... (40.00, 400.0) A
Resolution ............................................. (0.01, 0.1) A
Accuracy ................................................. 2.0 % ± 5 digits

AC Voltage
Range ..................................................... 600.0 V
Resolution ............................................. 0.1 V
Accuracy (45 – 400 Hz) ................................ 1.5 % ± 5 digits
Clamp Meter Specifications

DC Voltage
Range .............................................. 600.0 V
Resolution ........................................ 0.1 V
Accuracy .......................................... 1 % ± 5 digits

Resistance
Range
323, 324 ........................................... (400.0, 4000) Ω
325 .................................................... (400.0, 4000, 40000) Ω
Resolution ...................................... (0.1, 1, 10) Ω
Accuracy ........................................... 1 % ± 5 digits
Continuity Beeper
323 ..................................................... ≤70 Ω
324/325 ............................................. ≤30 Ω

Capacitance (324, 325)
Range ........................................... (100.0, 1000) μF
Resolution ........................................ (0.1, 1) μF
Accuracy .......................................... 1 % ±4 digits

Frequency (325)
Range ............................................... 5.0 to 500.0 Hz
Resolution ............................................... 0.1 Hz
Accuracy ............................................... 0.5 % ±4 digits
Trigger Level ........................................... 5 to 10 Hz, ≥10 A
           ............................................... 10 to 100 Hz, ≥5 A
           ............................................... 100 to 500 Hz, ≥10 A

Contact Temperature (324, 325)
Range...................................................... -10.0 °C to 400.0 °C
Resolution ............................................... 0.1 °C
Accuracy ............................................... 1 % ±8 digits
Note: Temperature uncertainty (accuracy) does not include error of the thermocouple probe.

Mechanical Specifications
Size (L x W x H) ......................................... (207 x 75 x 34) mm
Weight
   323 ..................................................... 265 g
   324 ..................................................... 208 g
   325 ..................................................... 283 g

Environmental Specifications
Operating Temperature ........................... -10 °C to +50 °C
Storage Temp ................................. -30 °C to +60 °C
 Clamp Meter
 Specifications

Operating Humidity ...................... Non Condensing (≤10 °C)
≤90 % RH (at 10 °C to 30 °C)
≤75 % RH (at 30 °C to 40 °C)
≤45 % RH (at 40 °C to 50 °C)
(Without Condensation)

Operating Altitude ....................... 2000 meters
Storage Altitude .......................... 12,000 meters

EMI, EMC ........................................ Meets all applicable requirements in EN/IEC 61326-1

Temperature Coefficients ................ Add 0.1 x specified accuracy for each degree C above 28 °C or below 18 °C

Over Voltage Category .................... CAT IV 300 V, CAT III 600 V
Safety Compliance ......................... EN/IEC 61010-1, Pollution Degree 2
EN/IEC 61010-2-032

Agency Approvals ......................... ☑ Complies with CAN/CSA-C22.2 No. 61010-1, 2nd edition, including Amendment 1.

IP Rating ......................................... IP 30 Per IEC 60529:2001; Non-operating

Batteries ........................................... 2 AAA, NEDA 24A, IEC LR03
The Meter

Clamp Meter

1

2

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Clamp Meter
The Meter

323
+ ON = 0.0000 + = P_{OFF} =

324/325
+ ON = 0.0000 + = P_{OFF} =

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Clamp Meter

The Meter

![Clamp Meter Diagram]

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Clamp Meter
The Meter

323 <70Ω
324/325 <30Ω
HOLD

20 V

>30 V

AC/DC & ZERO

ZERO

AC/DC

ZERO

AC/DC

ZERO

AC/DC

2 sec

0.00 A

AC/DC

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The Meter